



# GL LAQUE

Blocking compound, made of natural gum dissolved in alcohol, to stick parts to a support prior to polishing.

## COMPATIBILITY:

- All metals
- Sapphire, glass
- Ceramics

## INGREDIENTS:

- Alcohol

## PHYSICAL AND CHEMICAL DATA:

- pH: n.m.
- Density: 0.975
- Viscosity: 60-70 cP à 20°C
- Résidu sec.: 53.5%
- Flash point: 16°C (68°F)
- Dilution possible with denatured ethanol

## INSTRUCTIONS FOR USE:

### Preparation of block

- Apply **GL LAQUE** to the block with a paintbrush
- Dry the **GL LAQUE** film in air or ventilated oven at 60°C (140°F)

### Blocking

- Position part on the prepared block
- Heat the block on a hot plate at 100-120°C (212-248°F) for approx. 5 min.
- Press down the parts and let cool at room temperature
- Machining (surface or polish parts)

### De-blocking

- Place the block in a mesh basket
- Immerse in an ultrasonic tank containing **RODACLEAN SUPRA**, 5%, 70°C (158°F), 3 min.
- Remove parts from the block, rinse with water and dry

## BENEFITS :

- Strong adhesion for the smallest of components
- Chlorinated solvent free preparation
- De-blocking and cleaning simply requires an aqueous alkaline solution
- Fast drying
- Requires only a thin layer

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## STORAGE CONDITIONS:

- Always keep in packaging made from the same material as the original packaging, at room temperature



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

