



WATCH INDUSTRY  
WHAT IS YOUR NEED?



ECOLOGICAL CLEANING SOLUTIONS

 SWISS QUALITY

# 1/ ULTRASONIC CLEANING AND SURFACE PREPARATION

Application	Substrate compatibility	Products	L/P	pH	Instructions for use
Polishing compound and oil residues removal	All metals	GALVEX 18.01	L	9,5	Conc.: 2-5 % T°C: 40-70°C / 104-158°F Time: 2-4 min
		GALVEX 20.01	L	8,9	Conc.: 1-5 % T°C: 50-70°C / 122-158°F Time: 3-5 min
		GALVEX 20.02	L	10,3	Conc.: 2-5 % T°C: 40-70°C / 104-158°F Time: 2-5 min
		NANOCLEAN 2018	L	9,5	Conc.: 1-5 % T°C: 40-60°C / 104-140°F Time: 3-5 min
	All metals except aluminium	HELIT SUPER	L	8,9	Conc.: 2-5 % T°C: 40-70°C / 104-158°F Time: 2-4 min
		GALVEX 17.30 SUP	L	10,8	Conc.: 1-5 % T°C: 50-70°C / 122-158°F Time: 3-5 min
		GALVEX 17.30 N	L	10,5	Conc.: 3-5 % T°C: 50-70°C / 122-158°F Time: 3-5 min
Polishing compound removal	Stones and precious metals	HELIT	L	6,9	Conc.: 3-5 % T°C: 40-70°C / 104-158°F Time: 2-4 min
	All metals	GALVEX SU 737	L	7,2	Conc.: 3-5 % T°C: 60-75°C / 140-167°F Time: 2-5 min
	Nacres	ULTIMA	L	11,1	Conc.: 1-2 % T°C: 40-70°C / 104-158°F Time: 2-3 min
	All metals except aluminium	GALVEX 17.89 SUPRA	L	9,5	Conc.: 3-5 % T°C: 50-75°C / 122-167°F Time: 30 s - 5 min
	Silver, brass	SUPER GALVEX 001	L	8,7	Conc.: 3-5 % T°C: 50-75°C / 122-167°F Time: 2-3 min
	Watch glass (Sapphire)	OPTICAL IV (N) EXTRA	L	13,7	Conc.: 1-3 % T°C: 60-70°C / 140-158°F Time: 2-3 min
Polishing compound, adhesive residues removal	Stainless steel	GALVEX UNIVERSAL	L	10,3	Conc.: 1-4 % T°C: 60-75°C / 140-167°F Time: 2-5 min
	All metals except aluminium	GALVEX 17.30 SP P	L	10,5	Conc.: 1-5 % T°C: 50-70°C / 122-158°F Time: 2-5 min
Grinding compound removal	Steel, stainless steel, ceramics	RODACLEAN 2018	L	14	Conc.: 3-10 % T°C: 40-70°C / 104-158°F Time: 3-5 min
		RODASTEL 2010	P	12,9 (3% Tap water)	Conc.: 30-150 g/L T°C: 30-70°C / 86-158°F Time: 3-5 min
		RODAWEG 2018	L	14	Conc.: 3-5 % T°C: 40-70°C / 104-158°F Time: 2-4 min
Deoxidization	Copper alloys	RODASTEL 30	L	0,5	Conc.: 3-5 % T°C: 30-60°C / 86-140°F Time: 2-3 min
	All metals	RODASTEL 10 L	L	5,5	Conc.: 2-5 % T°C: 50-75°C / 122-167°F Time: 2-3 min
	All metals except aluminium and zinc	CERACLEAN SP	L	0,5	Conc.: 3-10 % T°C: 45-60°C / 113-140°F Time: 2-4 min
Finishing	All metals except aluminium	SUPER HELIT IC	L	7,1	Conc.: 3-5 % T°C: 40-70°C / 104-158°F Time: 3-4 min
		NGL 17.40 P SP	P	9,3 (3% Tap water)	Conc.: 5-20 g/L T°C: 40-70°C / 104-158°F Time: 1-3 min
	All metals	BIOPTIC 200	L	2,6 (1% Demin. water)	Conc.: 0,5-2 % T°C: 40-60°C / 104-140°F Time: 1-5 min
Rinsing additive	All metals except sensitive steel	FINISH AID SUPER 7	L	8	Conc.: 0,02-0,1 % T°C: 45-60°C / 113-140°F Time: 2-3 min
	All metals	GALVEX 18.08	L	9,4	Conc.: 0,1-3 % T°C: 40-60°C / 104-140°F Time: 3-5 min
Anti-corrosion additive	All metals	KORROSTOP 5000	L	12,3	Conc.: 0,02-0,1 % T°C: 20-30°C / 68-86°F Time: 2-3 min

L / P : Liquid or Powder      pH : pH value

Application	Substrate compatibility	Products	L/P	pH	Instructions for use
Lacquer removal	All metals	RUBIFIN N°4	L	n.m	Conc.: 100 % T°C: 20-50°C / 68-122°F Time: 3-10 min
		RUBIFIN N°5	L	n.m	Conc.: 100 % T°C: 20-50°C / 68-122°F Time: 3-10 min
		RUBIFIN N°11	L	8,1	Conc.: 100 % T°C: 25-65°C / 77-149°F Time: 10-20 min
		ALLSTRIP	L	n.m	Conc.: 100 % T°C: 20-50°C / 68-122°F Time: 2-10 min

## 2/ SPRAY CLEANING AND SURFACE PREPARATION

Application	Substrate compatibility	Products	L/P	pH	Instructions for use
Oil removal	Steel, stainless steel, ceramics	DECOCLEAN 347	L	14	Conc.: 3-5 % T°C: 50-70°C / 122-158°F Time: 2-5 min
	All metals	DECOSPRAY TM	L	9,6	Conc.: 1-3 % T°C: 45-75°C / 113-167°F Time: 2-3 min
Oil and polishing compound removal	Stainless steel	DECOCLEAN 440	L	13,7	Conc.: 1-3 % T°C: 60-70°C / 140-158°F Time: 2-3 min

## 3/ DEGREASING IN AFTER-SALES SERVICE

Application	Compatibilité substrat	Products	L/P	pH	Instructions for use
Degreasing (SAV)	All metals	LG 1	L	10,2	Conc.: 20-100 % T°C: 20-50°C / 68-122°F Time: 2-10 min
		NEUTRALENE 2005	L	n.m	Conc.: 100 % T°C: 20-25°C / 68-77°F Time: 1-3 min
		RUBIFIN N°10	L	n.m	Conc.: 100 % T°C: 20-25°C / 68-77°F Time: 3-9 min
Rinsing and drying (SAV)	All metals	LG 2	L	n.m	Conc.: 100 % T°C: 20°C / 68°F Time: 2-10 min
		LG 3	L	n.m	Conc.: 100 % T°C: 20°C / 68°F Time: 2-10 min
		RUBIFIN N°3	L	n.m	Conc.: 100 % T°C: 20°C / 68°F Time: 5-10 min

## 4/ TRIBOFINISHING

Application	Substrate compatibility	Products	L/S	pH	Instructions for use
Chemical polishing	Gold, silver, brass, stainless steel	TRIBO 10	L	9,9	Conc.: 1-2 % T°C: 20-25°C / 68-77°F Time: 30 min - 2 h
	All substrates except aluminium	TRIBO 30	L	10,8	Conc.: 1-2 % T°C: 20-25°C / 68-77°F Time: 30 min - 2 h
	Gold, silver, stainless steel, brass, aluminium	TRIBO 50	L	6,9	Conc.: 1-2 % T°C: 20-25°C / 68-77°F Time: 30 min - 2 h

## 5/ SURFACE PROTECTION

Application	Substrate compatibility	Products	L/S	pH	Instructions for use
Masking varnish (Aerosol)	All metals	SCHUTZLACK NGL 2002	S	n.m	Conc.: 100 % T°C: 20-25°C / 68-77°F Time: 3-10 min
		SCHUTZLACK NGL 2002 ROSE	S	n.m	Conc.: 100 % T°C: 20-25°C / 68-77°F Time: 3-10 min
Masking varnish (Dip)	All metals	SCHUTZLACK 2005 SP L ROSE	L	n.m	Conc.: 100 % T°C: 20-25°C / 68-77°F Time: 3-10 min
		SCHUTZLACK NGL BLEUE	L	n.m	Conc.: 100 % T°C: 20-25°C / 68-77°F Time: 5-10 min

L / S : Liquid or Spray

pH : pH value



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