



OPTICAL IV (N) EXTRA

Highly alkaline liquid, used to remove cerium oxide, colloidal silica and organic contaminants, in ultrasonic, spray or brush cleaning processes.

COMPATIBILITY:

- Industrial glass (Mirrors)
- Decorative lenses
- Quartz-Sapphire
- Flat glass
- Liquid Crystal Display (LCD)
- Solar panels

COMPONENTS:

- Strong alkalis, surfactants
- Chelating agents

PHYSICO-CHEMICAL DATA:

pH concentrated: 13.7

pH (1%): 12.3Density: 1.282

■ Surface tension: 31.5 mN/m

INSTRUCTIONS FOR USE:

Optimum use conditions may be affected by the quality of the water used in the baths, as well as the type and quantity of contaminants.

■ Concentration: 1 to 3%

■ Temperature: 60 to 70°C (140 to 158°F)

■ Time: 2 to 3 minutes

BENEFITS:

- Fast removal of surfacing compounds
- Ensures optimum cleaning result due to its surfactants
- Universal cleaning in ultrasonic, spray or brush cleaning processes
- Easily rinsed off, does not leave a residual film

STORAGE CONDITIONS:

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging.

PROCESS EXAMPLE:

Sapphire cleaning

CLEANING

OPTICAL IV
(N) EXTRA

Conc.: 3-5%
Temp.: 65°C
149°F
Time: 3-5 min

TAP WATER

RINSE

Temp.: 20-30°C 68-86°F

Time: 3-5 min

BIOPTIC 200 Conc.: 1-2% Temp.: 65°C 1491°F Time: 3-5 min

FINISHING

TAP WATER RINSE Temp.: 20-30°C 68-86°F

Time: 3-5 min

Temp.: 20-30°C 68-86°F Time: 3-5 min

DI WATER

RINSE

DI WATER RINSE Temp.: 20-30°C 68-86°F

LIFT-OUT

HOT AIR DRYING



If you have any questions, please contact our Application Centre on: +41 22 365 46 66





