



DECOCLEAN 347

Liquid degreaser, highly alkaline, non-foaming, used to remove mineral oils, in ultrasonic and spray processes.

COMPATIBILITY:

- Steels
- Titanium
- Precious metals
- Plastic materials

INGREDIENTS:

- Surfactants, complexing agent
- Phosphates

PHYSICAL AND CHEMICAL DATA:

- concentrated pH: 14
- pH (1%): 12.3
- Density: 1.295
- Surface tension: 31.9 mN/m

INSTRUCTIONS FOR USE:

Optimum use conditions may be affected by the quality of the water used in the baths, as well as the type and quantity of contaminants.

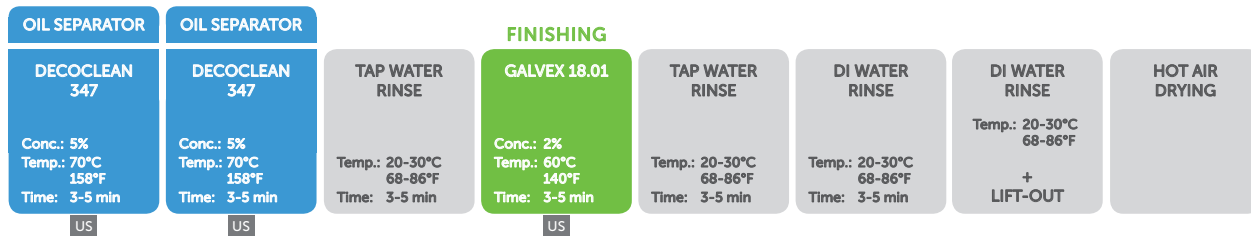
- Concentration: 3 to 5%
- Temperature: 50 to 70°C (122 to 158°F)
- Time: 2 - 5 minutes

Requirements: bath preparation with hot water, 30 to 40°C (86 to 104°F)

PROCESS EXAMPLES:

- **Ultrasonic cleaning system:** DECOCLEAN 347 may be combined with GALVEX 18.01 or RODACLEAN SUPRA if residues of polishing compounds need to be removed. Note: for aluminium and copper alloys, use DECOSPRAY TM or DECOSPRAY HT8 products

CLEANING



- **Spraying cleaning system:** DECOCLEAN 347 is often accompanied by BIOPTIC 200 in acidic finish

CLEANING



BENEFITS:

- Rapid and effective separation of mineral oils for perfect degreasing (use an oil separator)
- Advantageously replaces chlorinated solvents
- Used in pre-degreasing

STORAGE CONDITIONS:

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging.

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If you have any questions, please contact our Application Centre on: +41 22 365 46 66

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