**RODASTEL 2010**
Alkaline powder for fast and total removal of grinding compounds in ultrasonic processes.

### Instructions for Use:
The optimum conditions for use are affected by the quality of the water used in the baths and the type and quantity of contaminants.
- **Concentration:** 30 to 150 g/L
- **Temperature:** 30 to 70°C (86 to 158°F)
- **Time:** 3 to 5 minutes

**Physical and Chemical Data:**
- **pH concentrated (3%):** 12.9
- **Density:** n.m.
- **Surface tension:** 28.3 mN/m

**Compatibility:**
- Steel
- Ceramics
- Stainless steel

**Incompatibility:** Aluminium, Zamak, Nickel silver and copper alloys

**Additional Information:**
- Strong alkali, surfactants, phosphates
- Complexing agents

**Benefits:**
- Excellent preparation of surfaces after polishing, machining
- Perfect emulsification and solubilisation of greasy residues
- Anti-corrosion protection
- Does not attack the cobalt
- Long bath life

**Storage Conditions:**
- Keep the hermetically sealed container between 5 and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original.

**Process Examples:**
- Cleaning of graphite anodes

If you have any questions, please contact our Application Centre on: +41 22 365 46 66