**INSTRUCTIONS FOR USE:**
The optimum conditions for use are affected by the quality of the water used in the baths and the type and quantity of contaminants.
- Concentration: 1 to 3%
- Temperature: 60 to 70°C (140 to 158°F)
- Time: 2 to 3 minutes

**COMPATIBILITY:**
- Steel/stainless steel
Not compatible: light alloys

**COMPONENTS:**
- Strong alkali, surfactants, phosphates
- Chelating agents, anticorrosion agents

**PHYSICOCHEMICAL DATA:**
- pH concentrated: 13.7
- pH (1%): 12.3
- Density: 1.282
- Surface tension: 27.532 mN/m

**BENEFITS:**
- Completely and rapidly removes oils and polishing compounds
- Can be used for pre-degreasing (oil separation)
- Non-foaming product
- Advantageously replaces chlorinated solvents

**STORAGE CONDITIONS:**
- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging.

**PROCESS EXAMPLES:**
- Steel cleaning in spray process
  - **CLEANING**
    - DECOCLEAN 440
      - Conc.: 5%
      - Temp.: 65°C
      - Time: 8 min
    - TAP WATER RINSE
      - Temp.: 20°C
      - Time: 2 min
    - ALCOOL ISO RINSE (DI)
      - Temp.: 20°C
      - Time: 2 min
    - HOT AIR DRYING
      - Temp.: 75°C
      - Time: 5 min

- Glue removing and cleaning watch supplies in stainless steel and sensitive steel
  - **CLEANING**
    - DECOCLEAN 440
      - Conc.: 3%
      - Temp.: 65°C
      - Time: 2 min
    - TAP WATER RINSE
      - Temp.: 20°C
      - Time: 2 min
    - ALCOOL ISO RINSE (DI)
      - Temp.: 20°C
      - Time: 2 min
    - HOT AIR DRYING
      - Temp.: 75°C
      - Time: 5 min

**If you have any questions, please contact our Application Centre on:** +41 22 365 46 66