**RUBIFIN N°10**

Liquid product used in after-sales service to clean watch movements.

**COMPATIBILITY:**
- All metals

**INGREDIENTS:**
- Solvents
- Surfactants

**PHYSICAL AND CHEMICAL DATA:**
- pH concentrated: NA
- Density: 0.910
- Flash point: 65°C (149°F)
- Surface tension: 26.3 mN/m

**INSTRUCTIONS FOR USE:**
- Concentration: 100%
- Temperature: 20 to 55°C (68 to 131°F)
- Time: 3 to 9 minutes (with or without ultrasonics)

**BENEFITS:**
- Perfect in after-sales service, to clean watch movements
- Non-flammable, non toxic, environmentally friendly
- Perfectly degreases and removes oils
- Solid residues removal (sandblasting)
- Ensures brightness, lightening and deoxidizing metals, especially copper alloys
- Does not attack shellac
- Effective with or without ultrasonics

**STORAGE CONDITIONS:**
- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging.

**PROCESS EXAMPLE:**

<table>
<thead>
<tr>
<th>CLEANING</th>
<th>RINSING</th>
<th>HOT AIR DRYING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rubifin N°10</td>
<td>Rubifin N°3</td>
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</tr>
<tr>
<td>Concentration: 100%</td>
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<tr>
<td>Temperature: Room Temperature</td>
<td>Temperature: Room Temperature</td>
<td>Temperature: 60°C</td>
</tr>
<tr>
<td>Time: 3-9 min</td>
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</tbody>
</table>

Using **Rubifin N°3** is recommended under ventilation or an aspiration system.

If you have any questions, please contact our Application Centre on: +41 22 365 46 66