RODASTEL 30

Acid liquid product, used for deoxidation, neutralization and activation of surfaces prior to vacuum coating, in ultrasonic processes.

COMPATIBILITY:

- All metals including aluminium

INGREDIENTS:

- Organic acids, surfactants
- Chelating agents

PHYSICAL AND CHEMICAL DATA:

- pH concentrated: 0.5
- pH (1%): 2.0
- Density: 1.220
- Surface tension: 31.5 mN/m

BENEFITS:

- Deoxidation, neutralization and activation for surface preparation prior to vacuum coating (P.V.D / C.V.D)
- Perfect adherence of vacuum coating (PVD)
- Suitable for all metals including aluminium
- Easily rinsed off

28/11/17

INSTRUCTIONS FOR USE:

The optimum conditions for use are aff ected by the quality of the water used in the baths and the type and quantity of contaminants.

- Concentration: 3 to 5%
- Temperature: 30 to 60°C (86 to 140°F)
- Time: 2 to 3 minutes

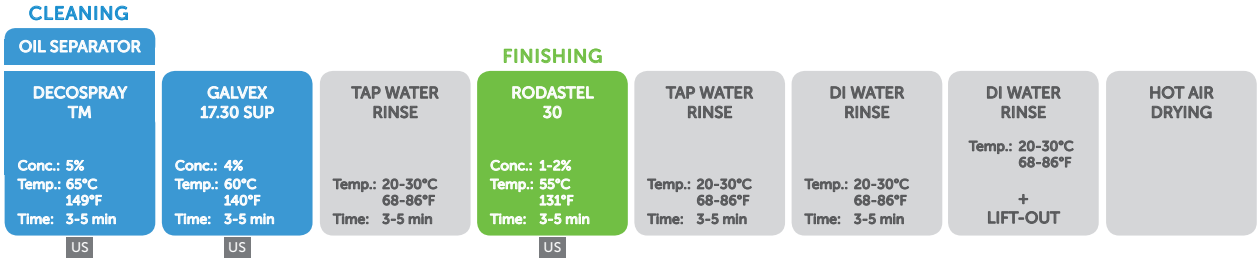
STORAGE CONDITIONS:

- Keep the recipient hermetically sealed between 5°C and 40°C (41°F and 104°F) in a dry place.
- Always keep in packaging made from the same material as the original packaging.

PROCESS EXAMPLE:

Cleaning bottom plates and other brass watch components in nickel silver

Contamination: removal of oils and polishing components



If you have any questions, please contact our Application Centre on: +41 22 365 46 66

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SWISS QUALITY